

Work Order ID 56388

February 22, 2010 10:34:48 AM



Page 1

Item ID: D4046-7

Revision ID:

Item Name: Mesh Lid

Start Date: 2/22/10 Start Qty: 1.00

Required Date: 2/23/10 Req'd Qty: 1.00

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D4046

A

100



Shear

Shear

FLOW WATER JET

Memo

1-Cut to size as per Dwg D4046

0.00

0.00

SAD

10-02-22

(1)

110



QC

Quality Control

QC5- Inspect part completeness to step on W/O.

Memo

0.00

0.00

SAD 10/02/22

(10)

120



Packaging

Packaging

Identify as per dwg & Stock Location: WA

Memo

0.00

0.00

SAD 10-02-22

(1)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Item ID: D4046-7

Accept



Setup Start



Revision ID:

Stop



Item Name: Mesh Lid

Start Date: 2/22/10 Start Qty: 1.00



Cust Item ID:

Required Date: 2/23/10 Req'd Qty: 1.00

Customer:

Reference:

Run Start



Approvals: Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

mf
10-2-22

Picklist Print

February 22, 2010 10:34:48 AM

Page 1
1

Work Order ID: 56388



Parent Item: D4046-7

Parent Item Name: Mesh Lid

Start Date: 2/22/10

Required Date: 2/23/10

Comments: IPP RevA: new issue DD 10/01/06 verified by:EC
dwg revA DD 10.02.18 verified by:EC

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304EX0.75-16F		Purchased	No			100	sf	1,020.015	10.6947			



Expanded Metal Flat SS



SAD

10-02-22

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		

Main Warehouse

MAT	1020.015106
111956	0.000017
112147	9.4736E-06
112949	32.58138
113205	0.0093
113497	0.1449
113555	720.8622
113904	266.4173

10.6947

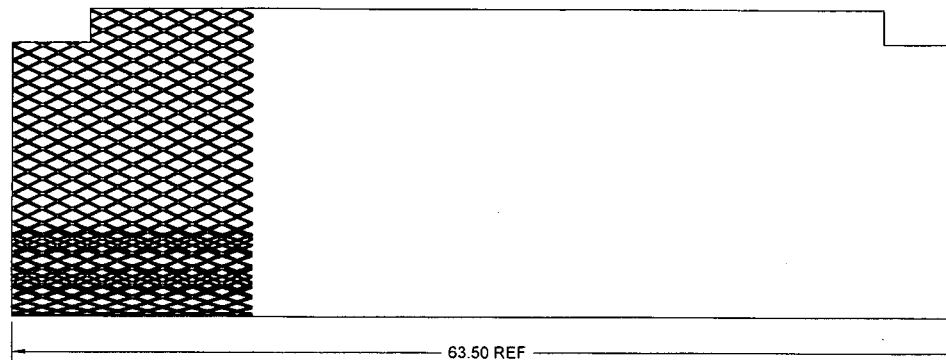
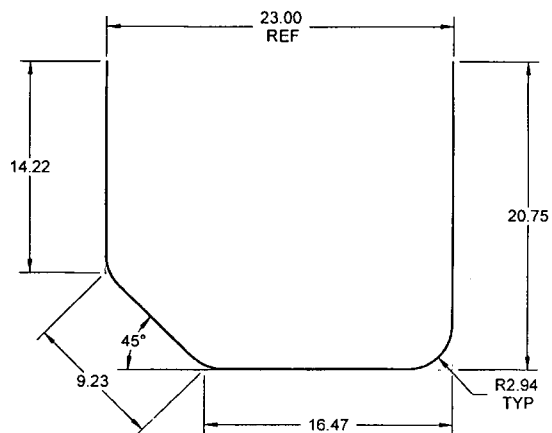
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



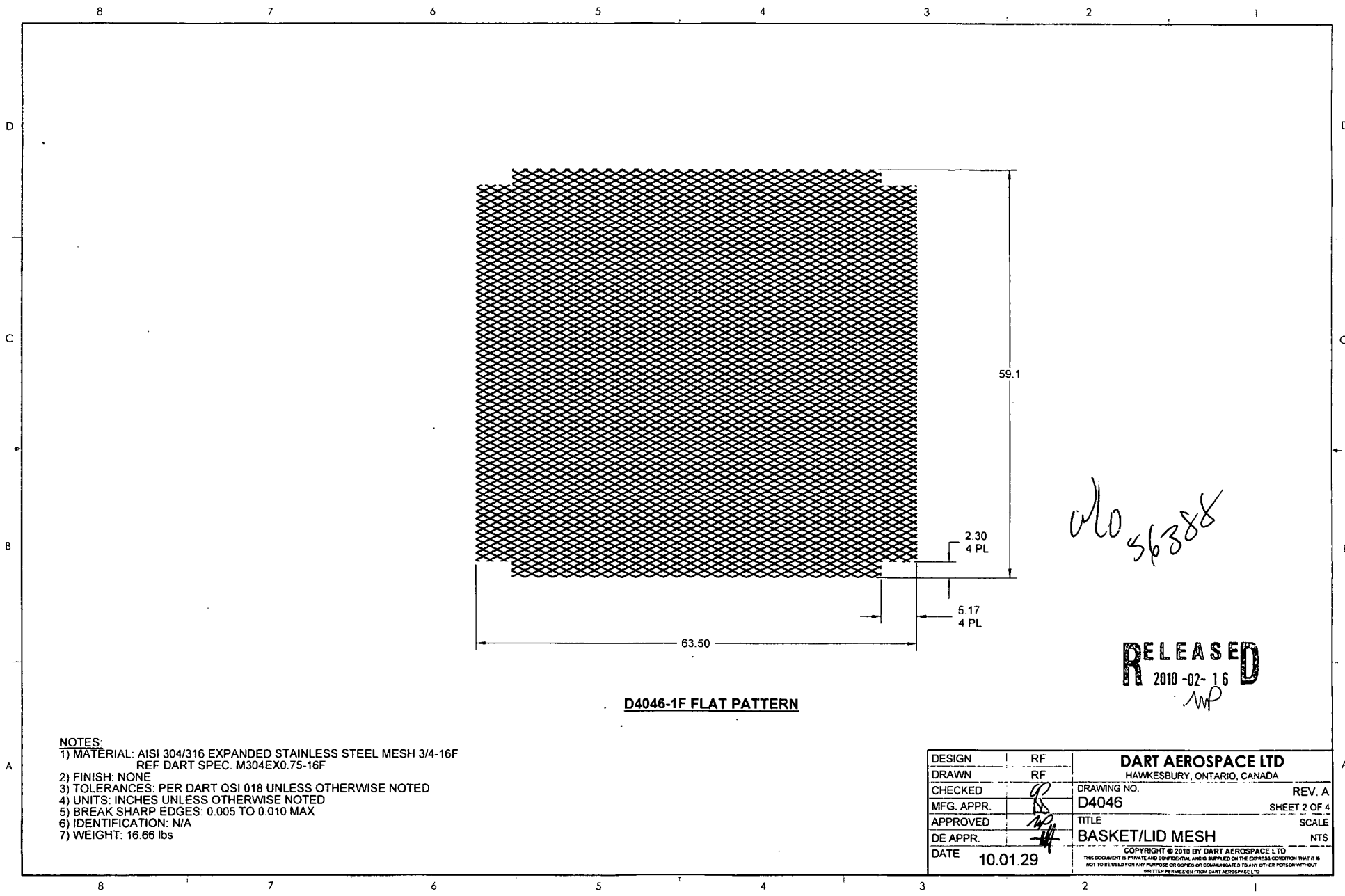
D4046-1 MESH BASKET BASE
 (MAKE FROM D4046-1F FLAT PATTERN)
 (MESH SHOWN LOCALLY FOR CLARITY)

alo
56378

RELEASED
 2010-02-16
WMP

- NOTES:**
- 1) MATERIAL: MAKE FROM D4046-1F
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 16.66 lbs

A		NEW ISSUE		RF	10.01.29
REV.	DESCRIPTION			BY	DATE
DESIGN	RF	DART AEROSPACE LTD			
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA			
CHECKED	GP	DRAWING NO.	REV. A		
MFG. APPR.		D4046	SHEET 1 OF 4		
APPROVED	MD	TITLE	SCALE		
DE APPR.	MA	BASKET/LID MESH	NTS		
DATE	10.01.29	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			



WLO 56388

RELEASED
2010-02-16
MP

- NOTES:**
- 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH 3/4-16F
REF DART SPEC. M304EX0.75-16F
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 16.66 lbs

DESIGN	RF	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>RF</i>	DRAWING NO. D4046	REV. A
MFG. APPR.	<i>RF</i>	SHEET 2 OF 4	
APPROVED	<i>RF</i>	TITLE BASKET/LID MESH	SCALE NTS
DE APPR.	<i>RF</i>	COPYRIGHT © 2010 BY DART AEROSPACE LTD	
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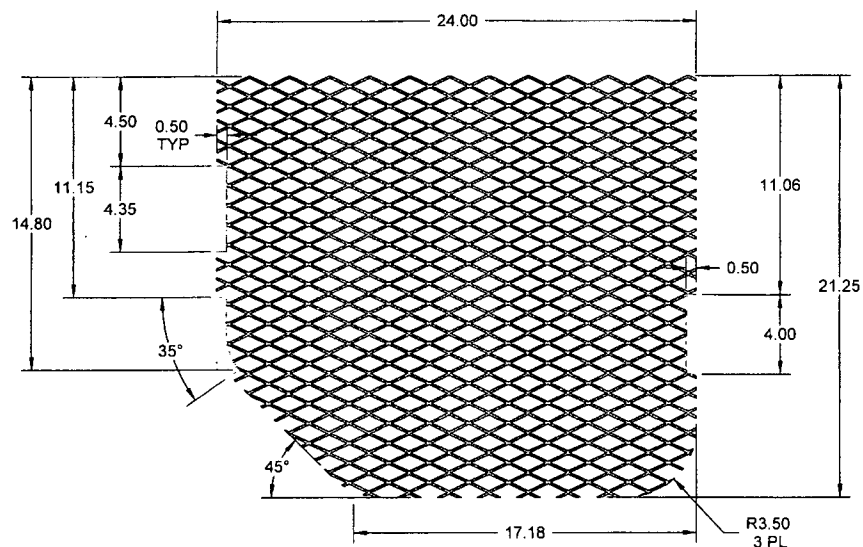
8 7 6 5 4 3 2 1

D

C

B

A

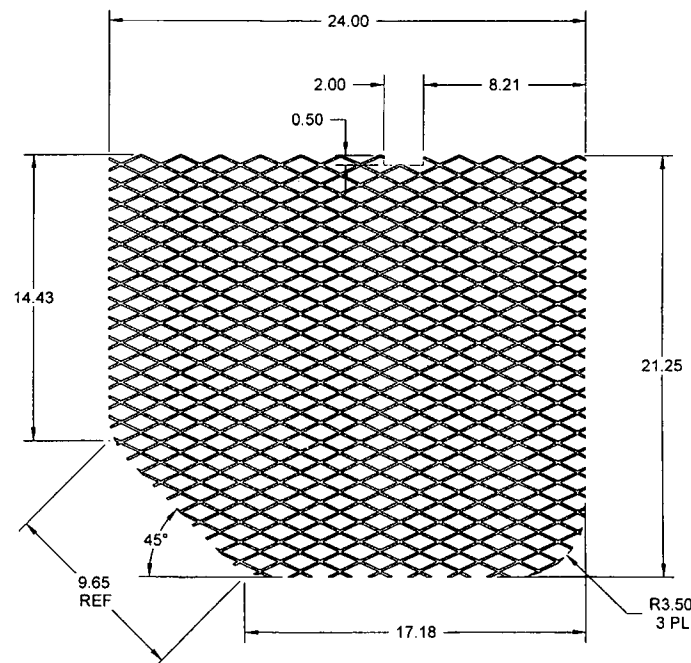


D4046-3 MESH FWD END

NOTES:

- 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH 3/4-16F
REF DART SPEC. M304EX0.75-16F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: D4046-3: 1.76 lbs
D4046-5: 1.79 lbs

ulb \$6388

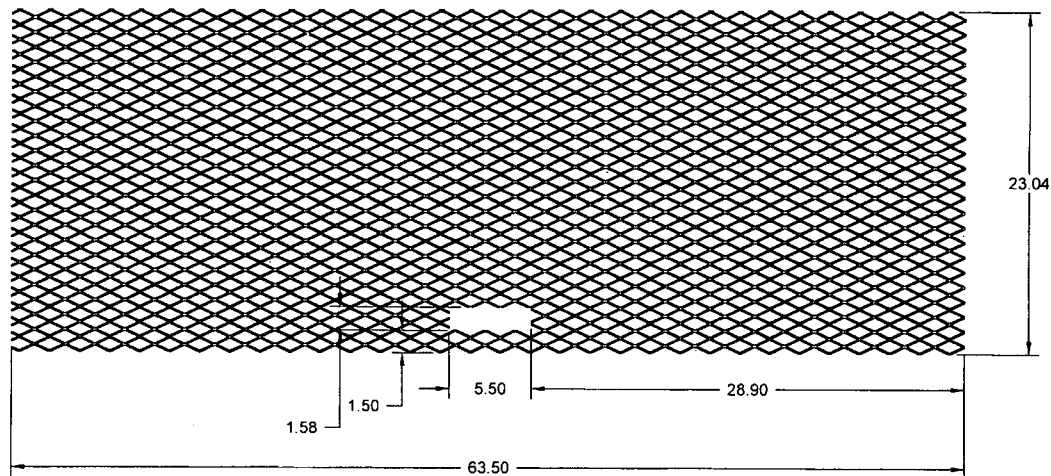


D4046-5 MESH AFT END

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2010-02-16
WAP

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DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>RS</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>RS</i>	D4046	SHEET 3 OF 4
APPROVED	<i>WAP</i>	TITLE	SCALE
DE APPR.	<i>WAP</i>	BASKET/LID MESH	NTS
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8 7 6 5 4 3 2 1



D4046-7 MESH, LID

also 56305

RELEASED
2010-02-16

NOTES:

- 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH 3/4-16F
REF DART SPEC. M304EX0.75-16F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 5.36 lbs

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	<i>RS</i>	DRAWING NO. D4046	REV. A
MFG. APPR.	<i>RS</i>	SHEET 4 OF 4	
APPROVED	<i>RS</i>	TITLE	SCALE
DE APPR.	<i>RS</i>	BASKET/LID MESH	NTS
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